

# Green Energy Solutions





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### Beginning

> 1980

Renamed to Pan-Korea Metal Ind.

> 1974

Moved to Changwon Industrial Complex

> 1946

Established Busan Pokum .Ind



#### Challenge

> 1994

Established R&BD Center

> 1988

Registered as selected localization company of Cryogenic Valve at KOGAS

> 1985

Developed Cryogenic Valve



Growth

WI

#### Leap

> 2006

NEP Certification for Cryogenic Metal Seated Butterfly Valve Changed company name to

> 2002

Developed Cryogenic Butterfly Valve Cryogenic valve supply started to KOGAS

> 2000

1st Valve Academy launched

#### > 2022

Changed company name to

#### > 2021

Expansion of cryogenic valve factory

#### > 2017

Cryogenic Butterfly valves supply started to LNGC

#### > 2012

Awarded 100 Million Dollar Export Tower



## **About Us**





#### **Digitalization**

PK VALVE&ENGINEERING has already achieved digitalization of data on orders, production process, and quality control for the past 20 years through the establishment of an ERP system, and now PK VALVE&ENGINEERING is preparing to digitize the development process and results. By accumulating data on the development process, we will dramatically reduce trial and error and provide solutions that satisfy customers within a short delivery



### Demonstration

PK VALVE&ENGINEERING is starting a performance verification demonstration business for products that are not regulated by codes and standards. By applying data sensing technology and data collection technology to design and manufacture new products, we are accumulating technologies that can accurately reflect customer requirements by implementing actual use environments.



#### **Diversification**

PKVALVE & ENGINEERING is striving to diversify its products by developing various products that can be used in extreme conditions such as ultra-low temperature, ultra-high temperature, ultra-large size, and ultra-high pressure through digitalization and demonstration.

## **Certificates**

MarineClassification

















## > SHEQ & Product

















## **Cryogenic Valves**

PK VALVE&ENGINEERING started research & development of cryogenic service valves in cooperation with KIMM (Korea Institute of Machinery and Material) under Korea Government in 1983s. Due to high stability requirement for Cryogenic service valves, it requires many restrictions for material selection and extend bonnet length selection. By considering the selection of material and optimized extension bonnet length determination to keep the temperature close to ambient of gland packing, PK VALVE&ENGINEERING completed the development at 1985 and has been supplying to oversea and domestic customers for cryogenic industries including LNG liquefaction plant, receiving terminal and other gas plants for production, transportation and storage of liquefied gases such as oxygen, nitrogen, natural gas, hydrogen or helium. These optimized lengths for different sizes are then subjected to thermal analysis using finite element method for evaluate the temperature at the gland packing area. The thermal analysis is done using ANSYS software. Along with material selection and optimized extension length PK VALVE&ENGINEERING has improved assembly, production and management method to keep the capability and quality.

#### > Characteristic of Cryogenic Valve



Packing protected from cryogenic temperatures



Anti Inner Pressure Build-Up by Bleed hole on the Disc of Gate Valve or Ball Valve



Stable sealing by Bi-directional sealing design



Quick and easy maintenance due to side entry design



Prevent leakage and ensure long life through double & triple eccentric design



Cryogenic Top Entry Ball Valve



**Cryogenic Butterfly Valve** 

## >>> Controls the flow

#### > Manufacturing Item

Туре	Class	150	300	600	900	1500	2500
Ga	ate	2~56	2~48	2~36	2~24	2~16	2~8
Glo	Globe		2~30	2~30	2~14	2~10	2~8
	Swing	2~36	2~36	2~36	2~24	2~16	2~8
Check	Dual	2~36	2~36	2~12	2~6	2~6	-
	Axial	2~36	2~36	2~36	2~32	-	-
	Floating	1/2~6	1/2~6	1/2~4	1/2~2	1/2~2	-
Ball	Trunnion	8~24	8~24	6~24	3~24	3~24	-
	DBB(2 Ball)	1/2~6	1/2~6	1/2~4	1/2~2	1/2~2	-
Butt	Butterfly		4~24	*UD	-	-	-

\*UD : Under Development





## **LH2 Valves**

# Demonstration of liquefied hydrogen valve test at -253°C for the first time in the world

PK Valve & Engineering has successfully completed a verification and demonstration of liquefied hydrogen valves for the first time in the world witnessed by hydrogen-related customers.

Over the last one and half years of research and development, we have put together all of our technical know-how, experience and enthusiasm not only to minimize the Boil Off Gas (BOG) and leakage at - 253 °C but also to find the best demonstration test method.

In this demonstration, Emergency Shut Down Globe Valve got zero leakage and well operability throughout shell, seat leak test and operation test which were carried out by our own liquefied hydrogen valve test equipment and test procedures.



#### >>> Controls the flow

#### > Characteristic of LH₂ Valve



Designed with our unique design that enables high-vacuum insulation and maintenance outside the cold box

Provide Globe Valve, Check Valve (Lift Type) Emergency Shut-Off Valve

Provide various operation options (manual, gear, MOV, POV)

Block external leakage by applying bellows seal and gland packing Application of thermal barrier structure that BOG(Boil-Off Gas) that may occur inside the valve

#### > Specification

Туре	Specification				
Operating Temp.	-253°C (-269°C) to +80°C				
Service Fluids	LH₂, LHe, LNG, LO₂				
Valve Type	Globe, Check Valve  304L, 316L Stainless Steel  ½" ~ 10"  Class 150 to 300				
Material					
Valve Size					
Valve Rating (ASME)					
End Connections	Butt welding According to ASME B16.25				
Operation	Manual, Gear, Motor, pneumatic				
Cryogenic Extension	As per MSS SP-134, BS 6364, ISO 28921-1				
Stem Sealing	Bellows & Gland Packing				
5 . M I	Metal (Body) / PCTFE (Disc)				
Seat Material	Metal (Body) / Metal (Disc)				
Flow Characteristic	Linear or On/Off				
	Position Indicator				
	Thermal Barrier				
	Vacuum jacketed with M.L.I or Non jacketed				
Special	Suitable for Cold Box				
	Outside screw and yoke Type Easy maintenance				
	Degreasing & Cleaning				
	Full Penetration Weld applied on extension joint (Available Radiographic Testing)				



## Gas Valve Unit (GVU)

A device that controls gas in engines, generators, and boilers in ships that use natural gas as fuel. The Gas Valve Unit (GVU) represents the interface between the engine and the fuel gas supply system. It ensures safe isolation of the engine during shutdown and maintenance.

### > Function of gas valve unit



Leakage test before engine start



Suppling the gas by

engine control system

Purging with nitrogen before maintenance service



Quick stop at the end of Quic DF operation mode



#### >>> Controls the flow

### > Specification

Item	Specification				
GVU Type	Vertical / Horizontal / Enclosure / Open				
Pipe Connection	DN 50 ~ DN 100				
Valve Type	Ball Valves, Axial Valves				
Design Pressure	16 bar				
Service Media	Gas				
Media Temperature	-25 ~ 60℃				
Ambient Temperature	0 ~ 60°C				
Ex Classification	ATEX, IECEX				
Compressed Air Pressure	5 ~ 9bar				
Options	Flowmeter, Filter				



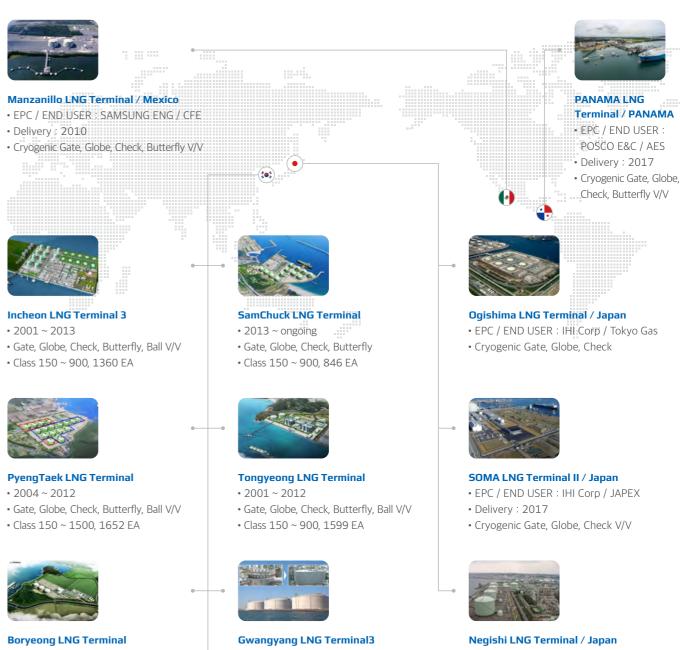
### **\*PK**Valve\* Engineering

## **Supply Reference - LNG Carrier**



No.	Area	Owner/Client	PROJECT NAME	TYPE OF VESSEL	VESSEL QTY	SHIP YARD	CLASS	ENGINE	TANK	actuator Makerarea
1	CHINA	CMES	DSIC 175K LNGC G175K-1	LNGC	4	DSIC	LR+CC5			EMERSON
2	CHINA	CNOOC/MOL	H1880A SERIES 174K LNGC	LNGC	6	HZS	ABS+CCS	X-DF	N096	KSB
3	CHINA	COSCO SHIPPING CO., LTD. / K-LINE	H1892A SERIES 174K LNGC	LNGC	2	HZS	ABS+CCS	X-DF	N096	KSB
4	CHINA	COSCO SHIPPING CO., LTD. / MOL	H1831A SERIES 174K LNGC	LNGC	6	HZS	ABS+CCS	X-DF	N096	KSB
5	CHINA	CSSC SHIPPING CO., LTD. / MOL	H1827A SERIES 174K LNGC	LNGC	2	HZS	LR+CCS	X-DF	N096	KSB
6	DENMARK	CELSIUS SHIPPING	2459 SERIES 180K LNGC	LNGC	8	SHI	LR	X-DF	MKIII	KSB
7	GREECE	ALPHAGAS	#8105 SERIES 174K LNGC	LNGC	3	HSHI	DNV	X-DF	MKIII	EMERSON
8	GREECE	MARANGAS	SN2425 SERIES 174K LNGC	LNGC	3	SHI	BV	X-DF	MKIII	KSB
9	GREECE	MARANGAS	2528 SERIES 174K LNGC	LNGC	11	DSME	ABS	ME-GI	N096	KSB
10	GREECE	TMS CARDIFF GAS	2635 SERIES 174K LNGC	LNGC	2	SHI	ABS	ME-GA	MKIII	SCANA
11	JAPAN	MOL	OATAR GAS 1790 SERIES 174K LNGC	LNGC	4	HZS	ABS+CCS	X-DF	N096	KSB
12	JAPAN	NYK	2580 SERIES 174K LNGC	LNGC	4	SHI	DNV	X-DF	MKIII	EMERSON
13	JAPAN	NYK/C-LNG	OATAR GAS 1797 SERIES 174K LNGC	LNGC	2	HZS	ABS+CCS	X-DF	N096	KSB
14	KOREA	H-LINE SHIPPING CO., LTD.	#8025 SERIES H-LINE SHPPING 174K LNGC	LNGC	4	HSHI	ABS	X-DF	MKIII	EMERSON
15	KOREA	H-LINE SHIPPING CO., LTD.	EXXONMOBIL 2607 SERIES 174K LNGC	LNGC	4	SHI	LR+KR	ME-GA	MKIII	EMERSON
16	KOREA	HYUNDAI GLOVIS	8170 HYUNDAI GLOVIS 174K LNGC	LNGC	1	HSHI	DNV-KR	X-DF	MKIII	EMERSON
17	KOREA	HYUNDAI LNG SHIPPING	H2521 SERIES HYUNDAI LNG 174K LNGC	LNGC	2	DSME	KR	ME-GI	N096	KSB
18	KOREA	HYUNDAI LNG SHIPPING	#2451 SERIES HYUNDAI 174K LNG CARRIER	LNGC	2	DSME	KR	ME-GI	N096	EMERSON
19	KOREA	KC(H-LINE, SK, PAN OCEAN)	OATAR GAS 2546 SERIES 174K LNGC	LNGC	11	DSME	BV-KR	ME-GA	N096	TBD
20	KOREA	KC(H-LINE, SK, PAN OCEAN)	OATAR GAS 2611 SERIES 174K LNGC	LNGC	4	SHI	ABS	ME-GA	MKIII	KSB
21	KOREA	KOREA SM LINE	SN2233 SERIES KOGAS 7.5K LNGC	LNGC	2	SHI	KR			EMERSON
22	KOREA	KOREA SM LINE	#3185 SERIES KSL 174K LNGC(SHELL)	LNGC	4	HHI	KR	X-DF	MKIII	EMERSON
23	KOREA	PAN OCEAN	#3221 SERIES PAN OCEAN 174K LNGC(SHELL)	LNGC	4	HHI	DNV-KR	X-DF	MKIII	EMERSON
24	KOREA	PAN OCEAN	SN2426 PANOCEAN 174K LNGC	LNGC	1	SHI	ABS	X-DF	MKIII	KSB
25	MALAYSIA	MISC	SN2364 SERIES MISC 174K LNGC	LNGC	2	SHI	ABS	X-DF	MKIII	KSB
26	NORWAY	KNUTSEN	#8091 SERIES KNUTSEN 174K LNGC(SHELL)	LNGC	9	HSHI	LR	X-DF	MKIII	EMERSON
27	RUSSIA	SOVCOMFLOT	#8006 SERIES SOVCOMFLOT 174K LNGC	LNGC	3	HSHI	BV	X-DF	MKIII	EMERSON
28	RUSSIA	SOVCOMFLOT	SN2366 SERIES ARCTIC LNG-2 ICEBREAKING LNGC	ICEBREAKING LNGC	15	SHI	BV	X-DF	MKIII	ROTORK/PLEIGER
29	TURKEY	Pardus Energy Limited(BOTAS)	#2945 Pardus Energy Limited 170K FSRU	FSRU	1	HHI	BV	DFDE	MKIII	EMERSON
30	UK	JP MORGAN	#3187 SERIES JP MORGAN 174K LNGC(SHELL)	LNGC	1	HHI	DNV	X-DF	MKIII	EMERSON
31	UK	JP MORGAN	SN2592 SERIES 174K LNGC	LNGC	6	SHI	ABS	ME-GA	MKIII	SCANA
32	UK	JP MORGAN	2596 SERIES OATAR GAS 174K LNGC	LNGC	14	SHI	ABS	ME-GA	MKIII	SCANA

## **Supply Reference - LNG Terminal**



- 2015 ~ 2018
- Gate, Globe, Check, Butterfly, Ball V/V
- Class 150 ~ 300, 66 EA

#### Jeju LNG Terminal

- 2018
- Globe, Check, Butterfly V/V
- Class 150 ~ 600, 213 EA

- 2005 ~ 2010
- Globe, Check, Butterfly
- Class 150 ~ 900, 31 EA

#### **Gwangyang LNGT Terminal4**

- 2021~2022
- Gate, Globe, Check, Butterfly, Ball V/V
- Class 150~900, 251EA

#### **Gwangyang LNGT Terminal6**

- 2022~2023
- Gate, Globe, Check, Butterfly V/V
- Class 150~900, 62EA

- EPC / END USER : Chiyoda Corp / Tokyo Gas
- Cryogenic Gate, Globe, Check

### Hitachi LNG Terminal / Japan

- EPC / END USER : Chiyoda Corp / Tokyo Gas
- Cryogenic Gate, Globe, Check



## **Customers Care**

# > Global Network Head Office Authorized Distributors After-Sales Representatives

#### **SOUTH KOREA**

- BUMHAN VALVE CO., LTD
- DAESUNG TMS
- PK VALVE PLUS
- DAESUNG PIPING • HOAM CO., LTD

#### **SOUTH EAST ASIA**

- PT. VALVE AUTOMATION INDONESIA
- S.A. PETROTECH CO., LTD

#### **AMERICA**

- MENGER VALVE(USA)
- ALEXANDER VALVE & SUPPLY (CANADA)

#### **EUROPE & AFRICA**

- G.G.C VALVES(UK)
- TNB GLOBAL

#### > Valve Medic

After consultation with the customers, our engineers visit the customers and provide customized training and consulting to solve the problems faced by the customers. We respond to customer problems together, such as valve troubleshooting, maintenance method training, valve specification review.



#### > AEO

On April 30, 2023, AEO certification (KR AEO 3123007) was obtained from the Korea Customs Service. AEO certification is a system that certifies export safety management companies that meet the international standards of the World Customs Organization for trade safety and facilitation.



## **Training & Education**

#### > Engineer Training



Training Service for Engineers came from Middle East Fuji LLC.









Training Service for Engineers came from Marine Systems & Solutions







#### Valve Academy

PK VALVE&ENGINEERING is the only valve manufacture in the world that has been running the "Valve Academy" program since 2000 to strengthen communication with customers. It was first held free courses for valve agency employees in terms of valve job training, and it was opened to general customers in 2005 at the request of major customers. In 2023, the "18th Valve Academy" was held to expand communication with customers.







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